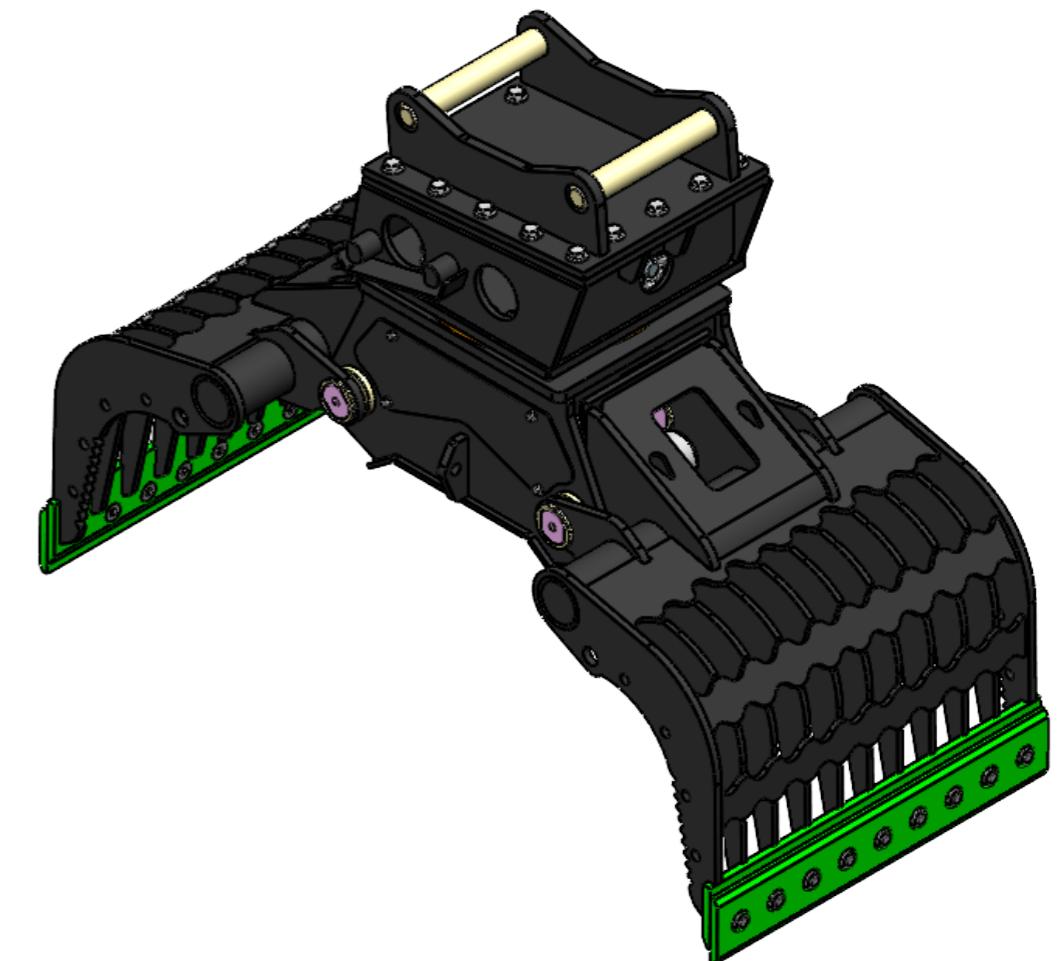
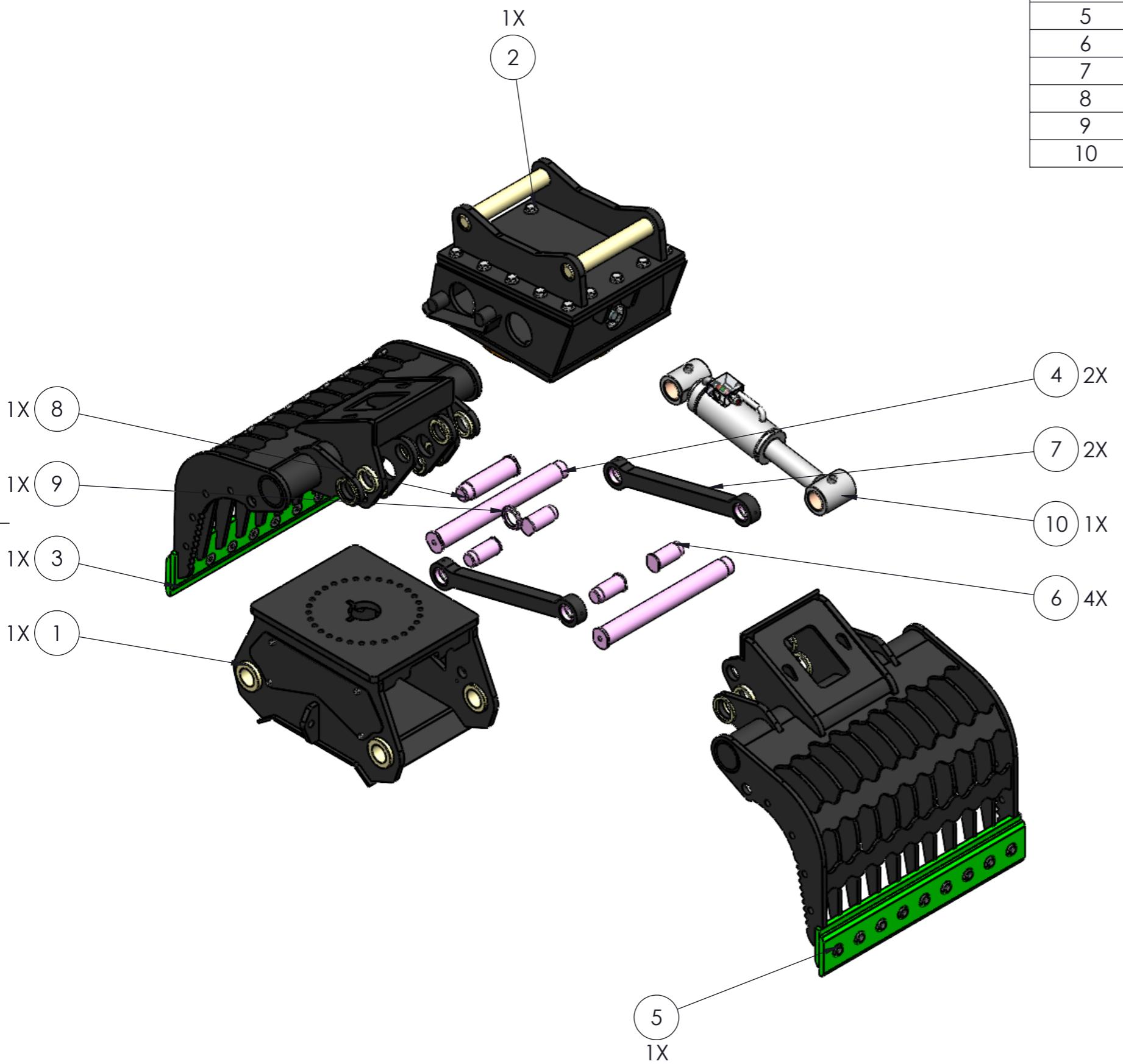


5	6	7	8	
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Weight
1	UG900D-57	TOP ASSEMBLY	1	154.55
2	UG900D-56	MOTOR MOUNTING ASSEMBLY	1	371.52
3	UG900D-53	UG900 GRAB RH	1	249.49
4	UG900D-45	PIN	2	15.28
5	UG900D-52	GRAB LH	1	247.83
6	UG900D-47	LINK MOUNTING PIN	4	2.23
7	UG900D-54	CONNECTING LINK ASS	2	13.42
8	UG900D-46	CYLINDER MOUNTING PIN	1	5.97
9	UG900D-49	PIN END CAP	1	0.26
10	10070136	CYLINDER	1	42.54



	MACHINING TOLERANCES:		FABRICATION TOLERANCES	
	0	±0.50mm	LINEAR DIMENSIONS 0 to 500mm	±0.5mm
	0.0mm	±0.30mm	LINEAR DIMENSIONS 501mm to 1500mm	±1.0mm
	0.00mm	±0.20mm	LINEAR DIMENSIONS > 1501mm TO BE WITHIN	±2.0mm
	0.000mm	±0.10mm	ANGULAR	±0.5mm
	ANGULAR:	±0.50	PLATE THICKNESS & SECTION SIZE TO BE WITHIN	
	SURFACE FINISH Ra 3.2 MICRO mm U.N.O.		NORMAL AS 1364 TOLERANCES U.O.N.	
	BREAK ALL SHARP CORNERS TO 0.2-0.4x45°		WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014	
	ALL DIMENSIONS ARE IN MM.		ALL WELD SIZES ARE FINAL	
	TIGHTENING TORQUES ACCORDING TO EG-002- U.O.N		ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N.	
		SURFACE PROTECTION AS PER PROJECT SPECIFICATION		
TITLE:		DO NOT SCALE DRAWING IF IN DOUBT, ASK		
UG900D GRAB		SCALE : 1:50		
DRW BY	HK	10/12/2025	DWG No.	MAT'L : REFER BOM
CKD & APP BY			UG900D	WEIGHT (KGS): 1138.48
This design or drawing is the property of ULK and must not be used, reproduced, copied or disclosed wholly or in part without the written permission of ULK. PROPRIETARY, CONFIDENTIAL & COPYRIGHT ©				SIZE : A4
				SHEETS: 1 OF 2

